



Instructions to Dis-assemble Comp-Tech Rack & Re-assemble for opposite side

- 1) Open #3(hingeplate) slightly**
- 2) Remove # 15(SS split ring); this will allow #13, #20, & #38 to drop out.**
- 3) Remove # 24 (5/8 retaining ring); #12 will now also drop out. By now the entire lock assembly should be removed. Repeat for the second lock.**
- 4) Remove #28 (SS 5/16x18x2.5" buttonhead screw)**
- 5) Repeat for bottom**
- 6) Remove all six # 26 bolts (5/16x18x.75 SS flathead screw)**
- 7) Now logo plate(#4) should be removed and you should be able to lift off #9(lock plate) from #3(hinge plate), and also #10(lower beam) from #3 as well.**
- 8) Remove #19(nylon flanged bush) from both lock plate & lower beam.**
- 9) Rotate lock plate and lower beam each 180 degrees and push # 19 back into holes going inside-out.**
- 10) Re-assemble lock-plate(#9) to logo plate(#4) using part #'s 26, repeat for lower beam.**
- 11) Align hinge plate(#3) with lock plate(#9) with clamp wedge (#2) opposite of open locking mechanism on lock plate(#9).**
- 12) Insert Hinge pins(#14) thru lock plate and lower beam, into hinge plate, and replace 5/16x18x2.5" ss buttonhead screws (#28)**
- 13) Insert lock bush(#12) up thru holes in lock plate and install retaining ring. Put spring (#20) onto lock pin (#13) and push up into lock bush, install washer (#38) onto top of lockpin and then install split ring(#15) into hole on top of lockpin.**
- 14) NOTE: part #33, rubber o-ring material will need to be pulled out and switched to opposite ends of hingeplate.**
- 15) NOTE: you will also need to swap seat rest(#5) with the arm(#6). (You may NOT need to do this, depending on your application)**